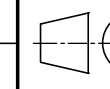





技术要求

- 1: 孔位置按图示方向加工。
- 2: 严格按图纸技术标注制造。
- 3: 法兰精加工后热装配到位。
- 4: 材料: 导柱 :45#, 调质处理HB 217-250。  
法兰 : Q-345。
- 5: 螺钉 : M20\*60, 12.9级, 8件,
- 6: M24\*90, 12.9级, 1件。

0000		FIRST ISSUE							
Revision		Modification contents		Date		Revised by		Approved by	
Revision		 							
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C. F800	Product	JISCO STAINLESS STEEL COLD ROLLING STRIP				Date	Name		
KS34	Plant	COLD ROLLED ANNEAL AND PICKLE LINE				Contract No.	11.11.2010	LL_J	
						Contract No.	13.11.2010	WYuan	
						Contract No.	15.11.2010	C. Fanneel	1
15401	Area	COIL CHARGING SECTION				Order No.			
	Equipment	No1 ENTRY COIL CAR				Order No.			
	Subgroup					Order No.			
M	Manufacturer	Mechanical equipment				Contract No.	EN	AO	Sheet 1 of 1
						Contract No.	EN	NOTE ON DETAIL	
						Contract No.	1-2	Isolard	4121 [Kg]
						Order Number	40050251655		
1006	Part No.					Serial Number No.			
DLZ	Sub-Type	Detail drawing				No. Register			
						No. Register No. No.			
						Contract			
001	Circle No.					Customer No.			
	Box Title	INNER GUIDE TUBE				Revision No.			
1415402									
4115401									
S.									
(also used on job as (basic structure))									
Wt No. Item		C. F8C0. KS34. 1415401-M1006/DLZ001							